## AC20C-D to AC40C-D Series

### Dimensions: With Pressure Relief 3-Port Valve (V1)

### AC20C-V1-D





AC30C-V1-D





AC40C-V1-D to AC40C-06-V1-D



## Air Combination AC20C-D to AC40C-D Series



								Standa	rd spe	ecificati	ons									
Model															Bra	icket r	nount			
	P1 P2 P3 A B C E F G J K M N Q1 Q2 R S U V1													<b>V</b> 1	V2					
AC20C-V1-D	1/8, 1/4	1/8	1/8	169.6	87.6	48.5	—	41.6	40	26	2	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30C-V1-D	1/4, 3/8	1/8	1/4	224.6	115.4	55	30	55.1	50	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40C-V1-D	1/4, 3/8, 1/2	1/8	3/8	295.6	147.1	69.7	38.4	72.6	75	40.5		50	75.2	40	55	9	18	7	50	65
AC40C-06-V1-D	3/4	1/8	1/2	315.6	149.1	71.7	38.4	77.6	75	40.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standard	l specific	ations	
Madal	Squ embe	are dded	Digital pr	essure	Round	type	Round press	type ure	Round press	type ure	With	PC/P/	A bowl	Metal	bowl	Metal b	owl with gauge
	type pr gaເ	essure Jge	swite	ch	gau	ge	gauge ( standa	Semi- rd: Z)	gauge colour :	(with zone)	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20C-V1-D	□28	27	□27.8	37.5	Ø 37.5	62.5	Ø 37.5	63.5	Ø 37.5	63.5	104.9	_	91.4	87.4	93.9	_	_
AC30C-V1-D	□28	32.5	□27.8	43	Ø 37.5	68	Ø 37.5	69	Ø 37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40C-V1-D	□28	41.5	□27.8	52	Ø 42.5	78	Ø 42.5	78	Ø 42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40C-06-V1-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

# Air Combination Filter Regulator + Mist Separator AC20D-D to AC40D-D

**6** 

(5)

## 

### How to Order

-D



<sup>Select one each for a to i.
When more than one specification is required, indicate</sup> 

in alphanumeric order.

Example) AC30D-F03DE1-16NR-D

							1	
				Symbol	Description		Body size	
						20	30	40
				_	Rc			
2		Ρ	ipe thread type	<b>N</b> *1	NPT			
				<b>F</b> * <sup>2</sup>	G			
				+				
				01	1/8		—	_
				02	1/4			
3			Port size	03	3/8	_		
				04	1/2	_	—	
				06	3/4	_	_	
				+				
			Floot tyme	—	Without auto drain			
		а	auto drain	<b>C</b> *4	N.C. (Normally closed) Drain port is closed when pressure is not applied.			
				<b>D</b> *5	N.O. (Normally open) Drain port is open when pressure is not applied.			
				+				
	e *				Without pressure gauge			
	ou		Pressure dauge*6	E	Square embedded type pressure gauge (with limit indicator)			
<b>G</b>	Opti		r ressure gauge	G	Round type pressure gauge (with limit indicator)			
		b		М	Round type pressure gauge (with colour zone)			
				E1	Output: NPN output, Electrical entry: Wiring bottom entry			
			Digital pressure	E2	Output: NPN output, Electrical entry: Wiring top entry			
			switch	E3	Output: PNP output, Electrical entry: Wiring bottom entry			
				E4	Output: PNP output, Electrical entry: Wiring top entry			
_				+			1	
	lent			-	Without attachment	•		•
5	achm	с	Pressure relief 3-port valve	V	Mounting position: AW + AFM + $V$	•		•
	Atta		·	V1*7	Mounting position: $V$ + AW $\Box$ K + AFM	•	•	•
				+				
		d	Set pressure*8		0.05 to 0.85 MPa setting			
		u	Set pressure	1	0.02 to 0.2 MPa setting			
				+				
					Polycarbonate bowl			
				2	Metal bowl			
		6	Bowl*9	6	Nylon bowl			
		Ũ	Bown	8	Metal bowl with level gauge			
	q			С	With bowl guard		* <sup>10</sup>	*10
	dar			6C	With bowl guard (Nylon bowl)		* <sup>11</sup>	*11
6	stan	_		+		Г	1	
	ni-s		Filter regulator	—	With drain cock			
	Ser	f	Mist separator	<b>J</b> * <sup>13</sup>	Drain guide 1/8			_
			drain port*12		Drain guide 1/4			
				<b>W</b> * <sup>14</sup>	Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube)			
				+				-
		g	Exhaust mechanism		Kelleving type			
				N	Non-relieving type			
				+	Elses d'acettes le frie d'alt			-
		h	Flow direction		Flow direction: Left to right			
				ĸ				



AC 30 D - 03 DE -

## Air Combination AC20D-D to AC40D-D Series



	_	_				1							
			Symbol	Description		Body size							
					20	30	40						
dard			_	Unit on product label: MPa, °C, Pressure gauge in SI units: MPa	•								
-stan	i	Unit	<b>Z</b> * <sup>15</sup>	Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale	○*17	○*17	○*17						
Semi	$\frac{1}{\overline{B}}$ <b>ZA</b> <sup>*16</sup> Digital pressure switch: With unit selection function $\Delta^{*18} \Delta^{*18} \Delta^{*18}$												
*1 Drain and I	ain guide is NPT1/8 (applicable to the AC20D-D) *6 When the pressure gauge is attached, a 1.0 MPa *13 Without a valve function												

AC40D-D). The auto drain port comes with a Ø 3/8" One-touch fitting (applicable to the AC30D-D to AC40D-D).

\*2 Drain guide is G1/8 (applicable to the AC20D-D) and G1/4 (applicable to the AC30D-D to AC40D-D).

\*3 Options G and M are not assembled and supplied loose at the time of shipment.

\*4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

\*5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

- type. 0.4 MPa pressure gauge for 0.2 MPa type.
- \*7 The filter regulator is equipped with a backflow function in this configuration. Additionally, when performing maintenance work, make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.
- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range
- \*9 Refer to chemical data on pages 91 and 129 for chemical resistance of the bowl
- \*10 A bowl guard is provided as standard equipment (polycarbonate).
- A bowl guard is provided as standard equipment (nylon). \*11  $\ast 12\,$  The combination of float type auto drain C and D is not available.

available.

\*15 For the pipe thread type: NPT

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.) Cannot be used with M: Round type pressure gauge (with colour zone). Available by request for special.

The digital pressure switch will be equipped with the unit selection function, setting to psi initially. \*16 For options: E1, E2, E3, E4

This product is for overseas use only according to the New Measurement Act. (The SI unit is provided for use in Japan.)

- \*17  $\bigcirc$ : For the pipe thread type: NPT only \*18  $\triangle$ : Select with options: E1, E2, E3, E4.

#### Standard Specifications

	Model		AC20D-D	AC30D-D	AC40D-D	AC40D-06-D
Component	Filter Regulator	[AW]	AW20-D	AW30-D	AW40-D	AW40-06-D
Component	Mist Separator	[AFM]	AFM20-D	AFM30-D	AFM40-D	AFM40-06-D
Port size			1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4
Pressure gau	ge port size*1	[AW]		1/	/8	
Fluid				A	ir	
Ambient and f	fluid temperatures*2			−5 to 60 °C (	No freezing)	
Proof pressu	re			1.5	MPa	
Max. operatin	g pressure			1.0	MPa	
Auto drain mi	nimum N.C.	[AW/AFM]	0.1 MPa		0.15 MPa	
operating pre	ssure N.O.	[AW/AFM]	—		0.1 MPa	
Set pressure	range	[AW]		0.05 to 0	.85 MPa	
Max. flow cap	acity*3	[AFM]	200 l/min (ANR)	450 l/min (ANR)	1100 l/m	in (ANR)
Nominal filtra	tion rating*4	[AW]		5 µ	ım	
	lion rating	[AFM]		0.3 μm (99.9 % filt	ered particle size)	
Outlet side oil m	nist concentration*5, *6	[AFM]		Max. 1.0 mg/n	n³ (≈ 0.8 ppm)	
Compressed	air purity class*7			ISO 8573-1:20	10 [ 3 : 4 : 3 ]*8	
Drain capacit	у	[AW/AFM]	8 cm <sup>3</sup>	25 cm <sup>3</sup>	45	cm <sup>3</sup>
Bowl materia		[AW/AFM]		Polycar	bonate	
Bowl guard		[AW/AFM]	Semi-standard (Steel)	5	Standard (Polycarbonate	•)
Construction		[AW]		Relievi	ng type	
Weight			0.30 kg	0.58 kg	1.12 kg	1.21 kg

\*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

\*2 -5 to 50 °C for the products with the digital pressure switch

\*3 Mist separator inlet pressure: 0.7 MPa. Flow at 20 °C, atmospheric pressure, and 65 % of the relative humidity

The maximum flow capacity varies depending on the inlet pressure.

Keep the air flow within the maximum flow capacity to prevent an outflow of lubricant to the outlet side

For the following conditions in accordance with [Test condition: ISO 8573-4:2001, Test method ISO 12500-3:2009 compliant] in addition to the conditions above \*4

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*5 The outlet side oil mist concentration for the following conditions in accordance with [Test condition: ISO 8573-2:2007, Test method ISO 12500-1:2007 compliant] in addition to the conditions above

Conditions: When a new element is used, the oil mist concentration on the filter inlet side is 10 mg/m<sup>3</sup>, and the flow capacity, inlet pressure, and the oil mist concentration on the filter inlet side are stable

\*6 The bowl seal and other O-rings are slightly lubricated

\*7 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131.

\*8 The compressed air quality class on the inlet side is [7:4:4].



## AC20D-D to AC40D-D Series

### Dimensions





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Drain

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Drain













## Air Combination AC20D-D to AC40D-D Series



							Standa	rd spe	cificatio	ns								
Model														Brack	et mour	nt		
	<b>P</b> 1	<b>P</b> 2	Α	В	С	Е	F	G	J	K	М	<b>Q</b> 1	<b>Q</b> 2	R	S	U	<b>V</b> 1	V2
AC20D-D	1/8, 1/4	1/8	83.2	87.6	71.8	—	41.6	45	21	5	30	24	33	5.5	11.5	3.5	29	38
AC30D-D	1/4, 3/8	1/8	110.2	115.3	86.5	30	55.1	55	26.5	3.5	41	35	—	7	14	6	42.5	42.5
AC40D-D	1/4, 3/8, 1/2	1/8	145.2	147.1	91.5	38.4	72.6	80	35.5	—	50	40	55	9	18	7	50	65
AC40D-06-D	3/4	1/8	155.2	149.1	93	38.4	77.6	80	35.5		50	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi	standard	l specific	ations	
Madal	Squ embe	are dded	Digital pr	essure	Round	type	Round press	type sure	Round press	type sure	With	PC/P/	A bowl	Meta	bowl	Metal b level g	owl with gauge
ty	type pr gaເ	essure uge	swit	ch	gau	ge	gauge ( standa	Semi- rd: Z)	gauge colour :	(with zone)	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-D	□28	27	□27.8	37.5	Ø 37.5	57.5	Ø 37.5	58.5	Ø 37.5	58.5	104.9	_	91.4	87.4	93.9	_	—
AC30D-D	□28	32.5	□27.8	43	Ø 37.5	63	Ø 37.5	64	Ø 37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

## AC20D-D to AC40D-D Series

### Dimensions: With Pressure Relief 3-Port Valve (V)





## Air Combination AC20D-D to AC40D-D Series



								Standa	rd spe	ecificati	ons									
Model															Bra	icket r	nount			
	P1 P2 P3 A B C E F G J K M N Q1 Q2 R S U V1												V2							
AC20D-V-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	40	21	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	26.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	35.5	—	50	75.2	40	55	9	18	7	50	65
AC40D-06-V-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	35.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standard	l specific	ations	
Madal	Squ embe	are dded	Digital pr	essure	Round	type	Round press	type ure	Round press	type ure	With	PC/P/	A bowl	Metal	bowl	Metal b	owl with gauge
ty	type pr gaເ	essure Jge	swite	ch	gau	ge	gauge ( standa	Semi- rd: Z)	gauge colour :	(with zone)	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V-D	□28	27	□27.8	37.5	Ø 37.5	57.5	Ø 37.5	58.5	Ø 37.5	58.5	104.9	_	91.4	87.4	93.9	_	_
AC30D-V-D	□28	32.5	□27.8	43	Ø 37.5	63	Ø 37.5	64	Ø 37.5	64	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

## AC20D-D to AC40D-D Series

### Dimensions: With Pressure Relief 3-Port Valve (V1)







Α











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## Air Combination AC20D-D to AC40D-D Series



								Standa	rd spe	ecificati	ons									
Model															Bra	cket r	nount			
	P1 P2 P3 A B C E F G J K M N Q1 Q2 R S U V												<b>V</b> 1	V2						
AC20D-V1-D	1/8, 1/4	1/8	1/8	126.4	87.6	71.8	—	41.6	40	26	5	30	43.2	24	33	5.5	11.5	3.5	29	38
AC30D-V1-D	1/4, 3/8	1/8	1/4	167.4	115.3	86.5	30	55.1	55	31.5	3.5	41	57.2	35	—	7	14	6	42.5	42.5
AC40D-V1-D	1/4, 3/8, 1/2	1/8	3/8	220.4	147.1	91.5	38.4	72.6	80	40.5		50	75.2	40	55	9	18	7	50	65
AC40D-06-V1-D	3/4	1/8	1/2	235.4	149.1	93	38.4	77.6	80	40.5	_	50	80.2	40	55	9	18	7	50	65

					Optiona	al speci	fications						Semi-	standard	specific	ations	
Madal	Squ embe	are dded	Digital pr	essure	Round	type	Round press	type ure	Round press	type ure	With	PC/P/	A bowl	Metal	bowl	Metal be level ç	owl with gauge
ty	type pr gaເ	essure Ige	swite	ch	gau	ge	gauge ( standa	Semi- rd: Z)	gauge colour :	(with zone)	drain	With barb fitting	With drain guide	With drain cock	With drain guide	With drain cock	With drain guide
	Н	J	Н	J	Н	J	Н	J	Н	J	В	В	В	В	В	В	В
AC20D-V1-D	□28	27	□27.8	37.5	Ø 37.5	62.5	Ø 37.5	63.5	Ø 37.5	63.5	104.9	_	91.4	87.4	93.9	—	_
AC30D-V1-D	□28	32.5	□27.8	43	Ø 37.5	68	Ø 37.5	69	Ø 37.5	69	157.1	123.9	122.2	117.8	122.3	137.8	142.3
AC40D-V1-D	□28	41.5	□27.8	52	Ø 42.5	78	Ø 42.5	78	Ø 42.5	78	186.9	155.6	153.9	149.5	154	169.5	174
AC40D-06-V1-D	□28	41.5	□27.8	52	Ø 42.5	73	Ø 42.5	73	Ø 42.5	73	188.9	157.6	155.9	151.5	156	171.5	176

## AC-D Series Option / Accessory / Attachment Part No. List

	$\sim$						Par	t no.		
		<u> </u>			For AC20-D	For AC30-D	For AC40-D	For AC40-06-D	For AC50-D	For AC60-D
				Model	For AC20A-D	For AC30A-D	For AC40A-D	For AC40A-06-D	For AC50A-D	For AC60A-D
Section					For AC20B-D	For AC30B-D	For AC40B-D	For AC40B-06-D	For AC50B-D	For AC60B-D
					For AC20C-D	For AC30C-D	For AC40C-D	For AC40C-06-D	TOTAGOOD D	TOLACOUDD
	Desc	ription			FOI AC20C-D	FOI ACSUC-D	FOI AC40C-D	FOI AC40C-06-D		
			01		FOF AC20D-D		FOF AC40D-D	FOF AC40D-06-D		_
		Round type	Stan	dard	G36-1	0-01		G46-1	0-101	
	*1		0.02 to 0.2	MPa setting	G36-4	1-□01		G46-4	1-∐01	
	Pressure	Round type	Stan	dard	G36-10	)-∐01-L		G46-10	-⊔01-L	
	gande	(with colour zone)	0.02 to 0.2	MPa setting	G36-4	-⊔01-L		G46-4-	-⊔01-L	
	33-	Square	Stan	dard		GC3-10	AS-D [136150A (P	ressure gauge cov	er only)]	
Ontion		embedded type*2	0.02 to 0.2	MPa setting		GC3-4/	AS-D [136150A (Pr	essure gauge cove	er only)]	
option			NPN output, Wir	ing bottom entry		ISE35-N-25	-MLA-X523 [ISE35	5-N-25-M (Switch b	ody only)]*3	
	Digital	pressure	NPN output, W	liring top entry		ISE35-R-25	-MLA-X523 [ISE35	-R-25-M (Switch b	ody only)]* <sup>3</sup>	
	switch		PNP output, Wir	ing bottom entry		ISE35-N-65	-MLA-X523 [ISE35	5-N-65-M (Switch b	ody only)]*3	
			PNP output, W	liring top entry		ISE35-R-65	-MLA-X523 [ISE35	-R-65-M (Switch b	ody only)]*3	
	Float t	уре	N.	.C.	AD27-D	AD37-D		AD4	17-D	
	auto d	rain*4	N.	.0.	_	AD38-D		AD4	18-D	
	Space	r		p. 57	Y200-D	Y300-D	Y400-D	Y500-D	Y60	00-D
Accessory	Space	r with bracke	t	p. <b>57</b>	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y60	0T-D
	-						VHS40-□02-D			
	Pressu	re relief 3-port	valve*5, *6	p. 58	VHS20-⊟01-D	VHS30-⊟02-D	VHS40-□03-D	VHS40-□06-D	VHS50-⊟06-D	_
					VHS20-⊟02-D	VHS30-⊟03-D	VHS40-□04-D		VHS50-∐10-D	
	<u> </u>						E400-□02-D		E600-	
					E200-LI01-D	E300-∐02-D	E400-□03-D	E500-□06-D	E600-	□10-D
	Piping	adapter*5, *6		p. <b>59</b>	E200-LI02-D	E300-∐03-D	E400-04-D	E500-□10-D	E600-	□12-D
					E200-LI03-D	E300-∐04-D	E400-06-D		E600-	14-D
						E300L-01-D	E400L-□02-D		E600L	-□04-D
	L-shar	ed piping ad	apter*5, *6	n 60	E200L-01-D	E300L-02-D	E400L-03-D	E500L-□04-D	E600L	-□06-D
		-shaped piping adapter*5, *	p. 00	E200L-02-D	E300L-03-D	E400L-04-D	E500L-□06-D	E600L	-□10-D	
						E300T-01-D	E400T-□02-D		E600T	
	T-shan	ed nining ad	anter*5, *6	n 61	E200T-D01-D	E300T-02-D	E400T-03-D	E500T-□04-D	E600T	-06-D
	1 on ap	ou piping uu	aptor	p. <b>0</b> 1	E200T-□02-D	E300T-03-D	E400T-□04-D	E500T-🗆06-D	E600T	⊡10-D
						20001 200 2		Y510-□02-D	20001	
					Y210-□01-D	Y310-□01-D	Y410-□02-D	Y510-□03-D	Y610-	□03-D
				Standard	Y210-□02-D	Y310-□02-D	Y410-□03-D	Y510-□04-D	Y610-	□04-D
	T-spac	er* <sup>5, *6</sup>	p. <b>62</b>			Y310-□03-D	Y410-□04-D	Y510-□06-D	Y610-	□06-D
					V210-□01-1-D	V310-□01-1-D	V410-□02-1-D	V510-□02-1-D	V610-	]03-1-D
				Slim type	Y210-□02-1-D	Y310-□02-1-D	Y410-□02-1-D	Y510-□02-1-D	Y610-□	]04-1-D
								V54 □02 D	1010 2	
					V24 ⊡01 D	Y34-□01-D	Y44-□02-D	134-⊡02-D V54 ⊡02 D	Y64-[	_03-D
				Standard	124-⊡01-D V24 ⊡02 D	Y34-□02-D	Y44-□03-D	134-⊡03-D	Y64-[	04-D
Attachment	Cross	<b>cpcccr</b> *5 *6	n 62		124-002-0	Y34-□03-D	Y44-□04-D	154-⊡04-D V54-⊡06-D	Y64-[	_06-D
	CIUSS	spacer as, and	p. <b>03</b>	Eropt and						
				hook nort	Y24-□01-1-D					
					Y24-□02-1-D				-	_
				Stondor-					1040	
	Pressu	ure switch*6	p. 64	Stariuard		1310W-30-D	1310IVI-40-D		10100	
				опп туре	13 10IVI-20-1-D	13 TUIVI-3U- T-D	1310IVI-40-1-D		1310101	00-1-0
	Dress	uro owiteb				IS10T-30-01-D	IS10T-40-02-D		IS10T-6	0-□03-D
	Pressl			p. 65		IS10T-30-02-D	IS10T-40-03-D	13101-50-LU3-D	IS10T-6	0-□04-D
	with I-	spacer*3, *6			15101-20-⊟02-D	IS10T-30-03-D	IS10T-40-04-D	13101-50-LU4-D	IS10T-6	0-□06-D
	Decer							13101-30-⊔06-D	10401-0	
	Pressu	are switch		- 00-	IS10L-20-01-D		1510L-40-L02-D	IS10L-50-□04-D	IS10L-6	U-∐U4-D
	with L	-snaped pipir	iy	p. <b>66</b>	IS10L-20-02-D			IS10L-50-□06-D	1510L-6	U-⊡U0-U
	auapte	H · 0, 40				1310L-30-L103-D			1510L-6	
	Decer				IS10E-20-01-D	IS10E-30-02-D	1510E-40-L02-D		IS10E-6	
	Pressu	ire switch	*5 *6	p. 67	IS10E-20-02-D	IS10E-30-03-D	1510E-40-L03-D	1010E-50-LU6-D	ISTUE-6	0-⊟10-D
	with p	iping adapter			IS10E-20-03-D	IS10E-30-04-D	1510E-40-L04-D	1510E-50-∐10-D	ISTUE-6	U-∐12-D
	Dist	anala - I i i	*6	- 00-			1510E-40-L106-D		ISTUE-6	U-∟14-D
	Right	angle adapter	~~0	p. 68	E2101-D	E3101-D	E410I-D			
	Reduc	ing adapter*6	6	p. 68	E310R-D	E310R-D	E410R-D	_	_	_
	0	- •		- 00						
	Cross	adapter*0, *0		p. 69	124M-⊔02-D	134IVI-∐03-D	Y44IVI-∐04-D	—	—	—
	End pl	atero		p. 70	E200E-D	E300E-D	E400E-D	—	_	
4		· · ·	A		the discovery as in the set				A 4 1 1 D 1 4 O	

\*1 □ in part numbers for a round type pressure gauge indicates a pipe thread type. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

\*2 Including one O-ring and 2 mounting screws

\*3 Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screws (2 pcs.) are attached. []: Switch body only Regarding how to order the digital pressure switch, refer to page 130. \*4 Minimum operating pressure: N.O. type- 0 . 1 MPa; N.C. type- 0 . 1 MPa (AD27-D) and 0.15 MPa (AD37-D/AD47-D). Please contact SMC separately for psi and °F unit display specifications.

∗5 □ in attachment part numbers indicates a pipe thread type. No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread.

\*6 Separate spacers are required for modular units.

# AC-D Series ACCESSORIES (Spacer / Spacer with Bracket)

### Spacer / Spacer with Bracket



		Symbol	Description	D Body size [Applicable AC size]								
		Cymbol	Decomption	<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	600 [AC50/AC60]				
		—	Spacer									
2	Bracket	т	Spacer with bracket	•	•	•	•	•				



Spacer with bracket (Y□T-D)





#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Replacement Parts**

				Part no.		
Description	Material	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D
		Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S	Y520P-050S	Y620P-050S

#### Dimensions

#### Spacer



Applicable size	L	E	D	С	В	Α	Model
AC20-D	2	0.6	42	13.2	35	3.2	Y200-D
AC30-D	3	—	53	16.2	43	4.2	Y300-D
AC40-D	3	—	71	19.2	51	5.2	Y400-D
AC40-06-D	3	—	71	21.2	54	5.2	Y500-D
AC50-D AC60-D	4	_	90	27.2	64	6.2	Y600-D

Model	Α	В	С	D	Е	EE	F	G	Н	J	Κ	L	Applicable size	
Y200T-D	3.2	67	29	51	24	33	11.5	5.5	15.5	3.5	30	2	AC20-D	
Y300T-D	4.2	85	42.5	67.5	35	—	14	7	20	6	41	3	AC30-D	
Y400T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-D	
Y500T-D	5.2	115	50	85.5	40	55	18	9	26	7	50	3	AC40-06-D	
Y600T-D	6.2	140	60	115	50	70	20	11	31.2	8	70	4	AC50-D	
													AC00-D	

# AC-D Series **Attachments**

### Pressure Relief 3-Port Valve: (V, V1)

· By using a pressure relief 3-port valve, pressure left in the line can be easily exhausted.





#### Semi-standard Symbol Selection

- Select one each for a and b.
- · When more than one specification is required,
- indicate in alphabetical order.
- Example) VHS30-N03-RZ-D



	/	_						1					
				Symbol	Description	Body size [Applicable AC size]							
						<b>20</b> [AC20]	<b>30</b> [AC30]	<b>40</b> [AC40]	40 [AC40-06]	<b>50</b> [AC50/AC60]*4			
					Rc*1	•	•	•	•	•			
(2)		Pipe	thread type	Ν	NPT	•	•	•	•				
$\sim$	-		F	G	•	•	•	•	•				
				+									
				01	1/8	•		—	—	—			
				02	1/4	•	•	•	—	—			
$\bigcirc$		г	Port cizo	03	3/8	-	•		—	—			
9			-ort size	04	1/2	—	—		—	—			
				06	3/4	_	_	—					
				10	1	-		—	—				
				+									
	Ird		Flow direction	_	Flow direction: Left to right	•	•						
	nda	a	Flow direction	R	Flow direction: Right to left	•	•						
(4)	sta			+									
	mi	h	Unit	—	Unit on product label: MPa	•	•		•				
	Se	5	Unit	<b>Z</b> *2	Unit on product label: psi	○*3	○*3	○*3	○*3	○*3			

\*1 The pipe thread type for the EXH port is G.
 \*2 For the pipe thread type: NPT only. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*3 O: For the pipe thread type: NPT only

\*4 The VHS50 can be connected to the AC60.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	–5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Flow Rate Characteristics**

	Port s	size	Flow rate characteristics								
Madal		EXH	IN -	→ OUT		OUT → EXH					
woder	IN, OUT		C (dm³/s·bar)	b	Cv	C (dm³/s·bar)	b	Cv			
1/116:20	1/8	1/0	4.0	0.41	1.1	3.7	0.42	1.1			
VH320	1/4	1/0	5.8	0.31	1.4	3.8	0.42	1.1			
VH630	1/4	1//	8.8	0.44	2.4	8.0	0.46	2.3			
VH330	3/8	1/4	14.1	0.28	3.5	7.8	0.46	2.2			
	1/4		9.5	0.49	2.8	13.3	0.47	3.6			
VHS40	3/8	3/8	17.2	0.47	4.8	13.6	0.47	3.7			
	1/2		26.7	0.29	6.3	13.4	0.43	3.7			
VHS40-06	3/4	1/2	34.0	0.22	7.6	16.1	0.41	4.4			
	3/4	1/2	45.0	0.26	10.6	23.0	0.49	6.4			
VH350	1	1/2	53.3	0.36	13.5	22.8	0.49	6.3			

#### **Dimensions**



Model		<b>P</b> 1		Α	В	С	D	Applicable size
VHS20-D	1/8	1/8, 1/4		48.5	5 23	40	37	AC20-D
VHS30-D	1/4	1/4, 3/8		55	32	53	49	AC30-D
VHS40-D	1/4, 3	1/4, 3/8, 1/2		69.7	41.3	70	63	AC40-D
VHS40-06-D	3	3/4		71.7	43.3	75	63	AC40-06-D
VHS50-D	3/-	4, 1	1/2	86.5	6 44.5	90	80	AC50-D/AC60-D
Model	Е	F	G	Н	Applical	ble size		
VHS20-D	28	42	17.5	40	AC2	0-D	-	
VHS30-D	38	53	20	53	AC3	0-D		
VHS40-D	52	71	29	70	AC4	0-D		
VHS40-06-D	52	71	29	70	AC40	-06-D		
VHS50-D	72	90	33	90	AC50-D/	AC60-D	-	

#### **Caution on Mounting**

- · Use an air filter on the inlet side for operating protection.
- $\cdot$  When mounting a silencer, etc., on the EXH port, refer to the operation manual.

## AC-D Series

### Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1, 1 1/4, 1 1/2

• Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.



		Symbol	Description	Image: Decision of the second state           Body size           [Applicable AC size]						
				<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50, AC60]		
		—	Rc							
(2)	Pipe thread type	Ν	NPT		•	•	•	•		
<u> </u>		F	G							
		+								
		01	1/0							

		01	1/8	•			—	—	—
		02	1/4		-	٠	•	—	—
		03	3/8		-	•		—	—
0	Dort oizo	04	1/2			•		—	—
9	POIL SIZE	06	3/4		-	—	•	•	•
		10	1			—	—	•	•
		12	1 1/4		-	_	—	—	
		14	1 1/2	_	-	_			





#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	Р	Α	В	С	D	Applicable AC size		
E200-D	1/8, 1/4, 3/8	24	35	42	24	AC20-D		
E300-D	1/4, 3/8, 1/2	27	43	53	30	AC30-D		
E400-D	1/4, 3/8, 1/2, 3/4	30	51	71	36	AC40-D		
E500 D	3/4	31	54	71	36			
E200-D	1				46	AC40-00-D		
E600 D	<b>3/4, 1</b> 39 64		00	46	AC50-D			
E000-D	1 1/4, 1 1/2	42	42 64		63	AC60-D		

#### **Caution on Mounting**

## Attachments **AC-D** Series

### L-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Upward/downward piping is possible on the inlet side and the outlet side of F.R.L. units.
- · Ideal for space-saving and reducing piping labour
- · Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.







Port size

#### **Standard Specifications**

Fluid	Air				
Ambient and fluid temperatures	-5 to 60 °C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

#### Dimensions



Model	Р	Α	В	С	Applicable AC size
E200L-D	1/8, 1/4	28	35	42	AC20-D
E300L-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400L-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500L-D	1/2, 3/4	47	54	71	AC40-06-D
	1/2 2/4 1	62	64	00	AC50-D
E000L-D	1/2, 3/4, 1	02	04	90	AC60-D

#### **Caution on Mounting**

## AC-D Series

### T-Shaped Piping Adapter: 1/8, 1/4, 3/8, 1/2, 3/4, 1

- · Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units.
- · Ideal for space-saving and reducing piping labour
- Using on the inlet side or the outlet side of F.R.L. units makes it easier to perform maintenance, as the component can be installed/ removed without removing the piping.



		Symbol	ol Description	Body size           [Applicable AC size]					
				<b>200</b> [AC20]	<b>300</b> [AC30]	<b>400</b> [AC40]	<b>500</b> [AC40-06]	<b>600</b> [AC50, AC60]	
		—	Rc						
2 Pipe thread type	Ν	NPT	•		٠		٠		
			G			•			
		+							
		01	1/8			-	_	—	
		02	1/4				—	—	
3 Port size	03	3/8	—		•	_	—		
	04	1/2	_	_	•				
		06	3/4	_	—	_			
		10	1	_	_	_	_	•	

# UT (Port size) ↓ UT (Port size) ↓ UT (Port size)

3

OUT

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



Model	Р	Α	В	С	Applicable AC size
E200T-D	1/8, 1/4	28	35	42	AC20-D
E300T-D	1/8, 1/4, 3/8	31	43	53	AC30-D
E400T-D	1/4, 3/8, 1/2	39	51	71	AC40-D
E500T-D	1/2, 3/4	47	54	71	AC40-06-D
EGOOT D	1/2 2/4 1	60	64	00	AC50-D
E0001-D	1/2, 3/4, 1	62	04	90	AC60-D

#### **Caution on Mounting**

## Attachments **AC-D** Series

### T-Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

· Using a T-spacer facilitates the branching of air flow.



#### Dimensions



Iviodei	Р	A	В	C	Applicable AC size		Iviodei	Р	A	В	C	D	E	Applicable AC size
Y210-D	1/8, 1/4	28	35	42	AC20-D	-	Y210-1-D	1/8, 1/4	14.6	48.5	42	31	19	AC20-D
Y310-D	1/8, 1/4, 3/8	31	43	53	AC30-D		Y310-1-D	1/8, 1/4	14.6	57.5	53	36	19	AC30-D
Y410-D	1/4, 3/8, 1/2	39	51	71	AC40-D	-	Y410-1-D	1/4, 3/8	18.6	67	71	41.5	24	AC40-D
Y510-D	1/4, 3/8, 1/2, 3/4	47	54	71	AC40-06-D		Y510-1-D	1/4, 3/8	18.6	70	63	43	24	AC40-06-D
Y610-D	3/8, 1/2, 3/4	62	64	90	AC50-D, AC60-D		Y610-1-D	3/8, 1/2	22	87	90	55	30	AC50-D, AC60-D

#### **Caution on Mounting**

• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

• The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

· When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.

### **SMC**

## AC-D Series

### Cross Spacer: 1/8, 1/4, 3/8, 1/2, 3/4

• The piping can be branched upward/downward (OUT ①) or forward/backward (OUT ②).





- \*2 The front and back ports come in the same size as the 3 port size.
- \*3 "O" indicates that only the standard body type is applicable.

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa



#### Body type: Standard



Model	<b>P</b> 1	<b>P2</b> *1	Α	В	С	Applicable AC size
Y24-D	1/8, 1/4	1/8	28	35	42	AC20-D
Y34-D	1/8, 1/4, 3/8	1/8	31	43	53	AC30-D
Y44-D	1/4, 3/8, 1/2	1/8	39	51	71	AC40-D
Y54-D	1/4, 3/8, 1/2, 3/4	1/8	47	54	71	AC40-06-D
Y64-D	3/8, 1/2, 3/4	1/8	62	64	90	AC50-D, AC60-D

\*1 A resin plug is attached to the P2 port and shipped together with the product.





Body type: Standard

(Y□-□□-D)

OUT ①

Cross spacer

8

OUT 1 (Port size)				
	Port size			
IN	—			
OUT	—			
OUT ①	3			
OUT 2	3			

Body type: Front and back port selectable

(Y□-□□-1-D)

► OUT

OUT (1)

#### Body type: Front and back port selectable



Model	<b>P</b> 1, <b>P</b> 2*1	Α	В	С	Applicable AC size
Y24-1-D	1/8, 1/4	40	35	42	AC20-D
Y34-1-D	1/8, 1/4, 3/8	49	43	53	AC30-D
Y44-1-D	1/4, 3/8, 1/2	60	51	71	AC40-D
Y54-1-D	3/8, 1/2, 3/4	72	54	71	AC40-06-D

\*1 Two hexagon socket head plugs the same size as the P1 and P2 ports are shipped together with the product.

#### **Caution on Mounting**

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



## Attachments **AC-D** Series

#### Semi-standard Symbol Selection

Select one each for a to d.

· When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP-D

### **Pressure Switch**



\*2 This product is for overseas use only according to the New Measurement Act.

Air

-5 to 60 °C (No freezing)

1.0 MPa

0.7 MPa

0.1 to 0.4 MPa

0.08 MPa or less

1a

(The SI unit type is provided for use in Japan.)





(IS10M-0-1-D)



**Switch Characteristics** 

Max. contact point capacity	2 VA (AC), 2 W (DC)				
Operating voltage: AC, DC	100 V or less				
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA				

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smc.eu

#### Dimensions

Proof pressure

Hysteresis

Fluid

#### Body type: Standard

**Standard Specifications** 

Ambient and fluid temperatures

Set pressure range (when OFF)

Contact point configuration

Max. operating pressure



C ß 

D

Body type: Slim



Model	Α	В	С	D	Applicable AC size
IS10M-20-1-D	10.6	83.8	66.3	42	AC20-D
IS10M-30-1-D	12.6	91.8	70.3	53	AC30-D
IS10M-40-1-D	14.6	97.8	72.3	58.6	AC40-D
IS10M-50-1-D	16.6	100.8	73.8	59.3	AC40-06-D
IS10M-60-1-D	22	110.8	78.8	90	AC50-D, AC60-D

Centre of F.R.L. body

#### **Caution on Mounting**

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required. • When the slim body type is to be mounted to a wall using a spacer with bracket, use a spacer on only one side.



## AC-D Series

#### Semi-standard Symbol Selection

Symbol

 $\leq$ 

Select one each for a to c. · When more than one specification is required, indicate in alphanumeric order. Example) IS10T-30-N03-6LP-D

### Pressure Switch with T-Spacer

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.





\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smc.eu

#### **Dimensions**



Model	Р	Α	В	С	D	Applicable AC size
IS10T-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10T-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10T-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10T-50-D	1/4, 3/8, 1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10T-60-D	3/8, 1/2, 3/4	62	106.6	74.6	90	AC50-D, AC60-D

#### **Caution on Mounting**

· Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

. The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.

### SMC

## Attachments **AC-D** Series

#### Semi-standard Symbol Selection

Select one each for a to d. · When more than one specification is required, indicate in alphanumeric order. Example) IS10L-30-N03-6LP-D

### Pressure Switch with L-Shaped Piping Adapter

- · A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.
- · Using on the inlet side or the outlet side of F.R.L. units allows the component to be installed/removed without removing the piping.





\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

#### Standard Specifications

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### Switch Characteristics

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smc.eu

#### **Dimensions**



Model	Р	Α	В	С	D	Applicable AC size
IS10L-20-D	1/8, 1/4	28	77.6	60.1	42	AC20-D
IS10L-30-D	1/8, 1/4, 3/8	31	85.6	64.1	53	AC30-D
IS10L-40-D	1/4, 3/8, 1/2	39	93.6	68.1	71	AC40-D
IS10L-50-D	1/2, 3/4	47	96.6	69.6	71	AC40-06-D
IS10L-60-D	1/2, 3/4, 1	62	106.6	74.6	90	AC50-D, AC60-D

#### **Caution on Mounting**

<sup>\*2</sup> For the pipe thread type: NPT only This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

## AC-D Series

#### Semi-standard Symbol Selection

Select one each for **a** to **d**.

 $\cdot$  When more than one specification is required, indicate in alphanumeric order. Example) IS10E-30-N03-<u>6LP</u>-D

### Pressure Switch with Piping Adapter

· A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.



\*1 The set pressure range for the 6P is 0.2 to 0.6 MPa (30 to 90 psi).

\*2 For the pipe thread type: NPT only This product is for overcase use only according to the New Measurement

This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.0 MPa
Max. operating pressure	0.7 MPa
Set pressure range (when OFF)	0.1 to 0.4 MPa
Hysteresis	0.08 MPa or less
Contact point configuration	1a

#### **Switch Characteristics**

Max. contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
Max. operating current	24 VAC, DC or less: 50 mA 48 VAC, DC or less: 40 mA 100 VAC, DC or less: 20 mA

\* For detailed specifications of the IS10 series, refer to the IS10 series section on the SMC website: https://www.smc.eu



### Dimensions



Model	Р	Α	В	С	D	Е	F	Applicable AC size
IS10E-20-D	1/8, 1/4, 3/8	24	77.8	60.3	42	24		AC20-D
IS10E-30-D	1/4, 3/8, 1/2	27	85.8	64.3	53	30		AC30-D
IS10E-40-D	1/4, 3/8, 1/2, 3/4	30	93.8	68.3	71	36	8.5	AC40-D
1840E 50 D	3/4	24	00.0	60.0	74	36		
1310E-30-D	1	31	90.0	69.6	11	46		AC40-06-D
1810E 60 D	3/4, 1	39	106.9	74 0	00	46	0.5	AC50-D,
1210E-00-D	1 1/4, 1 1/2	42	106.6	74.0	90	63	9.5	AC60-D

#### Caution on Mounting

### **Right Angle Adapter**

· Allows for modular connection with the product rotated 90 degrees



Right angle adapter

#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	–5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions



	0.21
10	
	( <b>*</b> )

Right angle adapter

Model	Α	В	С	Applicable AC size
E210T-D	9	42	42	AC20-D
E310T-D	12	53	53	AC30-D
E410T-D	15	71	71	AC40-D

#### **Caution on Mounting**

- Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- · When mounting to a wall using a spacer with bracket, use a spacer on only one side.

### **Reducing Adapter**

· Allows for modular connection with products 1 body size larger or smaller



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### Dimensions





Model	Α	В	С	Applicable AC size
E310R-D	16	43	53	AC20-D, AC30-D
E410R-D	20	51	71	AC30-D, AC40-D

#### **Caution on Mounting**

- Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.
- $\cdot$  When mounting to a wall using a spacer with bracket, use a spacer on only one side.

## AC-D Series

#### Semi-standard Symbol Selection

· Select one each for **a** and **b**.

• When more than one specification is required, indicate in alphabetical order.

Example) Y34M-N03E-<u>AZ</u>-D

### Cross Adapter: 1/4, 3/8, 1/2

· Allows for devices to be connected on the top, bottom, left, and right with a spacer



\*1 It is possible to change the mounting direction of the spacer (From front to back to left to right). For details on how to do so, refer to the operation manual.

\*2 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*3  $\bigcirc$ : For the pipe thread type: NPT only

#### **Standard Specifications**

Fluid	Air				
Ambient and fluid temperatures	-5 to 60 °C (No freezing)				
Proof pressure	1.5 MPa				
Max. operating pressure	1.0 MPa				

#### Top/bottom spacer mounting direction: Front to back mounting (—)



#### Top/bottom spacer mounting direction: Left to right mounting (A)



#### **Caution on Mounting**

• Pipe threads are not provided on the face which connects with the other components. For use, a separate spacer (or spacer with bracket) is required.

• The backflow of oil may occur when a spacer is used on the inlet side of the lubricator. Attach a check valve between the lubricator and the product to prevent backflow.



#### Dimensions

#### Top/bottom spacer mounting direction: Front to back mounting

#### Top/bottom spacer mounting direction: Left to right mounting



						Optional sp	ecifications	Semi-standard specifications	
Model		Star	ndard specificat	ions	Without	Square	Spacer	Applicable AC	
					pressure	embedded type	Left to right	SIZE	
					gauge	pressure gauge	mounting		
	<b>P1</b> *1	Α	В	С	D	E	E	F	
Y24M-D	1/4	40	55	35	26	26	27	42	AC20-D
Y34M-D	3/8	53	63	43	31.5	31.5	32.5	53	AC30-D
Y44M-D	1/2	70	77	51	40.5	40.5	41.5	71	AC40-D

\*1 By removing the modular adapter, the female threads on the top and bottom surfaces can be used as piping ports for air release.

### End Plate

· For blocking the unused piping ports on sides without a modular connection



#### **Standard Specifications**

Fluid	Air
Ambient and fluid temperatures	-5 to 60 °C (No freezing)
Proof pressure	1.5 MPa
Max. operating pressure	1.0 MPa

#### **Dimensions**





Model	Α	В	С	Applicable AC size
E200E-D	9.4	35	42	AC20-D
E300E-D	9.4	43	53	AC30-D
E400E-D	12.4	51	71	AC40-D

#### **Caution on Mounting**





## AC-D Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smc.eu

#### Air Supply

## **A** Caution

1. Use an air filter with 5  $\mu$ m or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

#### **Mounting / Adjustment**

## **A** Caution

1. When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (AC30-D to AC60-D), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



2. Tighten the 2 holding screws on the spacer with bracket or spacer evenly.

Tighten them to the recommended tightening torque.

Insufficient tightening torque may result in loosening or sealing failure. Excessive tightening torque may damage the thread, etc.

Recommended Torque											
Applicable model	AC20□	AC30□	AC40□-06	AC50□ AC60□							
Spacer with bracket part no.	Y200T-D	Y300T-D	Y400T-D	Y500T-D	Y600T-D						
Spacer part no.	Y200-D	Y300-D	Y400-D	Y500-D	Y600-D						
Torque	0.36 ±0.036	1.2 ±0.05	1.2 ±0.05	1.4 ±0.05	2.0 ±0.1						





Selection

## A Warning

1. Piping load and moment

Avoid any torsional or bending moments other than those caused by the equipment's own weight as failure to do so may result in damage.

Support external piping separately. If moment application is unavoidable during operation, the moment should be lower than the max. moment shown below.

Piping materials without flexibility, such as steel tube piping, are prone to being affected by excess moment loads or vibrations from the piping side. Use flexible tubing in between to avoid such effects.

					Unit. N·II
Applicable model	AC20	AC30	AC40	AC40□-06	AC50□ AC60□
Max. moment (M)	14.5	16	19.5	35	45

Max. moment (M) = Length (L) x Load (F)



2. Float type auto drain

Operate under the following conditions to avoid a malfunction. <N.O. type>

 Operating compressor: 0.75 kW (100 l/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 l/min (ANR)) of the compressor capacity is required.

- Operating pressure: 0.1 MPa or more
- <N.C. type>
- Operating pressure for AD27-D: 0.1 MPa or more
- Operating pressure for AD37-D/AD47-D: 0.15 MPa or more
- **3.** Use a regulator or filter regulator with backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

## **A** Caution

- When releasing air at the intermediate position using a T-spacer on the inlet side of the lubricator, lubricant may backflow. Therefore, releasing air that does not contain traces of lubricant is not possible. To release air that does not contain traces of lubricant, use a check valve (AKM series) on the inlet side of the lubricator to prevent a backflow of the lubricant.
- 2. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- **3.** An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- 4. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to the "Product Selection Guide."  $\label{eq:selection}$ 





# Modular Type Air Filter **AF Series**

Air Filter AF Series	Model	Port size	Filtration [µm]	Options
	AF20-D	1/8, 1/4		
_BU.or	AF30-D	1/4, 3/8		
	AF40-D	1/4, 3/8, 1/2	5	Bracket
	AF40-06-D	3/4	5	Float type auto drain
	AF50-D	3/4, 1		
p. 74 to 83	AF60-D	1		

<b>Syn</b> Air F <u>1</u>	nbol Filter		Air I Air Filter with		er <b>20-D to A</b>	Fe	50	)-	D	AF	
Α	F	(		<b>)3</b> 3	<b>3D</b> - <b>D</b> 4 5	• Select on • When mo in alphani Example) A	e each fo ore than c umeric or AF30-F03	or a to g. one specif rder. 3 <u>BD-2LR-</u>	rd Symb ication is D	vol Sele	indicate
	<u> </u>	<u> </u>	_	Quarter	Description				1		
				Symbol	Description		20	<u> </u>	Body size	∋ <b>50</b>	60
			-	—	Rc						
(2)		Pip	be thread type	N F	NPT G		•	•	•		•
_				+					•		
					1/8			_	_		—
		Port size		02	3/8						
(3)				04	1/2		_	_	•		—
				06	3/4				•		_
				+	1		_	-	—		
		•	Mounting		Without mounting option						
	c	a	wounting	<b>B</b> *1	With bracket						
4	ptio			+	Without auto drain						
	0	b	Float type auto	<b>C</b> * <sup>3</sup>	N.C. (Normally closed) Drain port is closed when pressure is not	applied.	•	<b>•</b>	•		•
			drain**	<b>D</b> *4	N.O. (Normally open) Drain port is open when pressure is not	applied.	—				
				+	Polycarbonate bowl						
				2	Metal bowl		•			•	
		с	Bowl*5	6	Nylon bowl						
		•	2011	8	Metal bowl with level gauge		_	*6	*6	*6	*6
				6C	With bowl guard (Nylon bowl)		•	*7	*7	*7	*7
				+							·
	ard	d	Indicator		Without indicator				*12		
	and			+							
(5)	ni-st			—	With drain cock						
	Ser	е	Drain port*8	<b>J</b> *9	Drain guide 1/8			_	_		_
				<b>W</b> *10	Drain cock with barb fitting						
				+							
		f	Flow direction		Flow direction: Left to right						
				+						-	
		a	Unit	_	Unit on product label: MPa, °C						
	Dation	<b>B</b>	included in the peaks	<b>Z</b> *11	Unit on product label: psi, °F	on of the k-	0* <sup>13</sup>	2 mountin	O* <sup>13</sup>	○* <sup>13</sup>	○* <sup>13</sup>

 \*2 The auto drain port is Ø 10 One-touch fitting (② Pipe thread type: Rc, G) or Ø 3/8" One-touch fitting (② Pipe thread type: NPT)
 \*3 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.

\*4 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.

\*5 Refer to chemical data on page 83 for chemical resistance of the bowl.

\*6 A bowl guard is provided as standard equipment (polycarbonate).

\*7 A bowl guard is provided as standard equipment (polycarbonate).
\*8 The combination of float type auto drain C and D is not available.
\*9 Without a valve function. The mounting screws are the same as the thread of 2.
\*10 The combination of metal bowl 2 and 8 is not available.

\*11 For the pipe thread type: NPT. This product is for overseas use only according to the New Measurement Act. (The SI unit type is provided for use in Japan.)

\*12 Excludes port size "06"
\*13 O: For the pipe thread type: NPT only
\*14 A special body type is required to mount the element service indicator. It cannot be mounted on a standard body.



## AF20-D to AF60-D Series

### **Standard Specifications**

Model	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D		
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1	1		
Fluid			A	ir				
Ambient and fluid temperatures			−5 to 60 °C (	No freezing)				
Proof pressure			1.5 l	MPa				
Max. operating pressure			1.0	MPa				
Auto drain minimum N.C.	0.1 MPa 0.15 MPa							
operating pressure N.O.	— 0.1 MPa							
Nominal filtration rating <sup>*1</sup>	5 μm							
Compressed air purity class*2	ISO 8573-1:2010 [ 6 : 8 : 4 ]*3							
Drain capacity	8 cm <sup>3</sup>	3 cm <sup>3</sup> 25 cm <sup>3</sup> 45 cm <sup>3</sup>						
Bowl material	Polycarbonate							
Bowl guard	Semi-standard (Steel)	dard (Steel) Standard (Polycarbonate)						
Weight	0.09 kg	0.17 kg	0.35 kg	0.39 kg	0.85 kg	0.92 kg		

\*1 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant] Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable

\*2 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air - Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131. \*3 The compressed air quality class on the inlet side is [7:9:4].

#### **Bowl Assembly/Part Nos.**

Bowl	Drain discharge	Droin nort	Othor	Model				
material	mechanism	Drain port	Other	AF20-D	AF30-D	AF40-D AF40-06-D AF50-D AF60-D		
Polycarbonate	Manual	With drain cock	—	C2SF-D	—			
			With bowl guard	C2SF-C-D	C3SF-D	C4SF-D		
		Drain cock with barb fitting	With bowl guard	—	C3SF-W-D	C4SF-W-D		
		With drain guide	—	C2SF□-J-D	—	—		
		(without valve function)	With bowl guard	C2SF□-CJ-D	C3SF□-J-D	C4SF□-J-D		
	Automatic*1 (Auto drain)	Normally closed (N.C.)	—	AD27-D	—			
			With bowl guard	AD27-C-D	AD37□-D	AD47□-D		
		Normally open (N.O.)	With bowl guard	—	AD38□-D	AD48□-D		
	Manual	With drain cock	—	C2SF-6-A	—	—		
			With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A		
		Drain cock with barb fitting	With bowl guard	—	C3SF-6W-A	C4SF-6W-A		
Nivlon		With drain guide	—	C2SF□-6J-A	—	-		
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	∆ C4SF⊡-6J-A		
	Automatic*1 (Auto drain)	Normally closed (N.C.)	—	AD27-6-A	—	—		
			With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A		
		Normally open (N.O.)	With bowl guard	—	AD38□-6-A	AD48□-6-A		
	Manual	With drain cock	—	C2SF-2-A	C3SF-2-A	C4SF-2-A		
Metal			With level gauge		C3LF-8-A	C4LF-8-A		
		With drain guide	—	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A		
		(without valve function)	With level gauge	—	C3LF□-8J-A	C4LF⊡-8J-A		
	Automatic*1 (Auto drain)	Normally closed (N.C.)	—	AD27-2-A	AD37[]-2-A	AD470-2-A		
			With level gauge	—	AD37🗆-8-A	AD47□-8-A		
		Normally open (N.O.)	_		AD380-2-A	AD48□-2-A		
			With level gauge		AD380-8-A	AD480-8-A		

\*1 The bowl assembly comes with a bowl seal.

□ in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain). No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, —: Ø 10, N: Ø 3/8") Please contact SMC separately for psi and °F unit display specifications.

#### **Option/Part Nos.**

Optional	Model						
specifications	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D	
Bracket	AF24P-	AF34P-	AF44P-	AF49P-			
assembly*1	070AS	070AS	070AS	070AS	AF34P-070A5		
Auto drain	Refer to "Bowl Assembly/Part Nos."						

\*1 The assembly consists of a bracket A/B and 2 mounting screws.

### **Replacement Parts**

Description	Part no.						
Description	AF20-D	AF30-D	AF40-D	AF40-06-D	AF50-D	AF60-D	
Filter element	AF20P-	AF30P-	AF40P-060S		AF50P-	AF60P-	
Filler elefilent	060S	060S			060S	060S	
Deffle	AF24P-	AF34P-	AF44P-040S		AF54P-	AF64P-	
Батте	040S	040S			040S	040S	
Beyl cool	C2SFP-	C32FP-	C42ED 2605				
DOWI Sedi	260S	260S		64266	-2003		
Bowl	Refer to "Bowl Assembly/Part Nos."						
assembly*1, *2							



\*1 The bowl assembly comes with a bowl seal

\*2 Please contact SMC separately for psi and °F unit display specifications.

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## Air Filter AF20-D to AF60-D Series



#### Flow Rate Characteristics (Representative values)

## AF20-D to AF60-D Series

### Working Principle: Float Type Auto Drain

#### N.O. type: AD38-D, AD48-D





N.C. type: AD37-D, AD47-D



### • When pressure inside the bowl is released:

When pressure is released from the bowl (1), the piston (7) is lowered by the spring (6).

The sealing action of the seal 0 is interrupted, and the outside air flows inside the bowl 1 through the housing hole 9 and the drain cock 1.

Therefore, if there is an accumulation of condensate in the bowl ①, it will drain out through the drain cock.

### • When pressure is applied inside the bowl:

When pressure is 0.1 MPa or more, the force of the piston ⑦ surpasses the force of the spring (6), and the piston goes up.

This pushes seal (0) up so that it creates a seal, and the inside of the bowl (1), is shut off from the outside air.

If there is no accumulation of condensate in the bowl (1) at this time, the float (2) will be pulled down by its own weight, causing the valve (4), which is connected to the lever (3), to seal the valve seat (5).

### • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to

enter the chamber (a). The result is that the combined pressure inside the chamber (b) and the force of the spring (b) lowers the piston (c).

This causes the sealing action of the seal 0 to be interrupted, and the accumulated condensate in the bowl 0 drains out through the drain cock 0.

Turning the drain cock (1) manually counterclockwise lowers the piston  $\overline{\mathcal{O}}$ , and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

## • When pressure inside the bowl is released:

Even when pressure inside the bowl 1 is released, spring 6 keeps the piston 7 in its upward position.

This keeps the seal created by the seal 1 in place; thus, the inside of the bowl 1 is shut off from the outside air.

Therefore, even if there is an accumulation of condensate in the bowl 1, it will not drain out.

#### When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the combined force of the spring (6) and the pressure inside the bowl (1) keeps the piston (7) in its upward position.

This maintains the seal created by the seal 0 in place; thus, the inside of the bowl 1 is shut off from the outside air.

If there is no accumulation of condensate in the bowl ① at this time, the float ② will be pulled down by its own weight, causing the valve ④, which is connected to the lever ③, to seal the valve seat ⑤.

### • When there is an accumulation of condensate in the bowl:

The float (2) rises due to its own buoyancy and the seal at the valve seat (5) is interrupted. This allows the pressure inside the bowl (1) to enter the chamber (8).

The result is that the pressure inside the chamber (§) surpasses the force of the spring (§) and pushes the piston downward.

This causes the sealing action of the seal 1 to be interrupted and the accumulated condensate in the bowl 1 drains out through the drain cock 1.

Turning the drain cock (1) manually counterclockwise lowers the piston (2), and causes the seal created by the seal (1) to be interrupted, thus allowing the condensate to drain out.

### • When pressure inside the bowl is released:

Even when pressure inside the bowl ① is released, the weight of the float ② causes the valve ④, which is connected to the lever ③, to seal the valve seat ⑤. As a result, the inside of the bowl ① is shut off from the outside air. Therefore, even if there is an accumulation of

condensate in the bowl (1), it will not drain out.

### • When pressure is applied inside the bowl:

Even when pressure is applied inside the bowl (1), the weight of the float (2) and the differential pressure that is applied to the valve (4) cause the valve (4) to seal the valve seat (5), and the outside air is shut off from the inside of the bowl (1).

### • When there is an accumulation of condensate in the bowl:

The float 2 rises due to its own buoyancy and the seal at the valve seat 5 is interrupted.

The condensate inside the bowl (1) drains out through the knob (6).

Turning the knob (6) manually counterclockwise lowers it and causes the sealing action of the valve seat (5) to be interrupted, which allows the condensate to drain out.



## Air Filter AF20-D to AF60-D Series



### **Operating State and Proper Use of Float Type Auto Drain**

For both N.O. and N.C., the condensate can be discharged manually by turning the drain cock to the "O" position.



		Recommended			
Compressor	When pressure is not applied (After exhausting residual pressure)	Cold climates		auto drain	
0.75 kW or more	Condensate not accumulated			N.O.*1 Normally open	
	Do not want to accumulate condensate generated at the inlet side when pressure is not applied.	Want to prevent troubles caused by freezing.			
Less than 0.75 kW	Condensate accumulated			N.C. Normally closed	

\*1 For N.O. (Normally open) type, the condensate discharge passage is open when pressure is not applied. For this reason, the drain port is not closed completely in a compressor with a small supply amount (less than 0.75 kW) and the air will ceaselessly blow out.



## AF20-D to AF60-D Series

### **Dimensions**



Α